

WESTRAC WA SOS Lab - 128 Great Eastern Highway (next to Institute)

South Guildford, WA 6055 AUS

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ENGINE

T08P-54288-1415

SAMPLE SHIP TIME (days) : 5

CAPE MINING

CAPE MINING_118 BODDINGTON

LOCATION: BODDINGTON RECEIVED DATE: 14-Oct-24

EQUIP NUM: CCP39

UNKNOWN MC013



Action Required

SERIAL NUMBER: K0420205

Interp By: James Durning Interpreted On: 14-Oct-24

S.O.S WEB

High lead, elevated viscosity and infrared levels may be caused by incorrect operating temperatures. Is this compartment operating in the correct temperature range? Iron is high. Check for wear debris and resample after any adjustments or repairs. For enquiries regarding this evaluation, please contact Jim Durning Ph 08 9377 9757.

SAMPLE INFORMATION							
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Sampled Date	09-Oct-24	10-Sep-24	08-Aug-24	31-Jul-24			
Sample Id	T08P-54288-1415	T08P-54260-0209	T08P-54228-0724	T08P-54220-0709			
Lab Date	14-Oct-24	16-Sep-24	15-Aug-24	07-Aug-24			
Meter [Hr]	9243.3	9000.0	8757.0	8700.0			
Comp Meter [Hr]	9243.3	9000.0	8757.0	8700.0			
Meter On Fluid	243.3	243.0	57.0	235.0			
Fluid Brand	TOTAL	TOTAL	TOTAL	TOTAL			
Fluid Weight	15W-40	15W-40	15W-40	15W-40			
Fluid Type	RUBIA TIR 7400	RUBIA TIR 7400	RUBIA TIR 7400	RUBIA TIR 7400			
Fluid Change	Υ	Υ	Υ	Υ			
Filter Change	Υ	Υ	Υ	Υ			
Total Fluid Added	0	0	0	0			

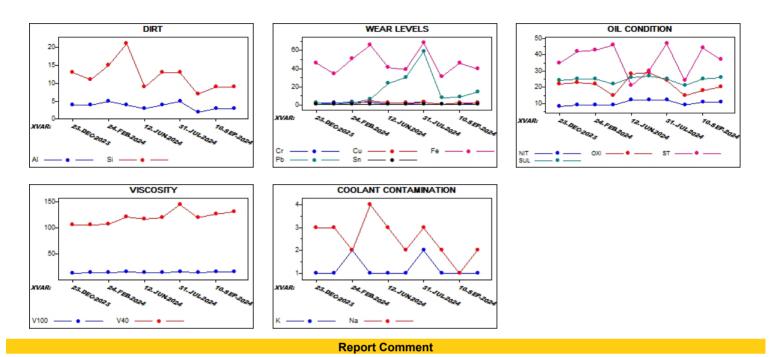
	ADDITIVES-WEAR LEVELS						
		09-Oct-24	10-Sep-24	08-Aug-24	31-Jul-24		
ELEMENTS (PPM) ASTM D5185							
Cu	Copper	2	2	1	3		
Fe	Iron	40	46	31	68		
Cr	Chromium	2	1	1	3		
Al	Aluminum	3	3	2	5		
Pb	Lead	14	9	8	59		
Sn	Tin	<1	<1	<1	<1		
Si	Silicon	9	9	7	13		
Na	Sodium	2	1	2	3		
K	Potassium	<1	<1	<1	2		
Мо	Molybdenum	15	20	4	23		
Ni	Nickel	<1	<1	<1	<1		
Ag	Silver	<1	<1	<1	<1		
Ti	Titanium	<1	<1	<1	<1		
V	Vanadium	<1	<1	<1	<1		
Mn	Manganese	<1	<1	<1	1		
Cd	Cadmium	0	0	0	0		
Са	Calcium	2675	2509	2591	2035		
Р	Phosphorus	1036	1023	967	817		
Zn	Zinc	1281	1251	1109	993		
Mg	Magnesium	85	102	54	330		
Ва	Barium	<1	<1	<1	<1		
В	Boron	39	66	5	25		
Sb	Antimony	0	0	0	0		
Li	Lithium	<1	<1	<1	<1		

PREVIOUS SAMPLE					
The iron and lead concentrations are high. Slight dirt entry indicated. The PQ index					
is increasing. Inspect the engine oil filter(s) for debris. Check the air intake system,					
seals, breathers, fill point/cap and dipstick for dirt entry points. Resample to confirm					
any maintenance, adjustments or repairs. Infrared analysis shows elevated soot					
Has this had dusty/restricted air filter elements? Inspect turbocharger and induction					
system condition. The oil viscosity (V40/V100) is higher than the specification for the					
reported oil. Oxidation, nitration and sulfation are increasing. Is this component					
operating within the normal temperature range? Suggest engine evaluation - boost;					
blowby etc. For all sample information update requests, please contact the SOS Lab					
on (08) 9377 9521. For enquiries regarding this evaluation, please contact Steve de					
Boer on (08) 9377 9575.					

For additional sample history, go to:

	CONDITION-CONTAMINATION							
		09-Oct-24	10-Sep-24	08-Aug-24	31-Jul-24			
OIL CONDITION								
ST	Soot	37	44	24	47			
OXI	Oxidation	20	18	15	24			
SUL	Sulfur Products	26	25	21	25			
NIT	Nitration	11	11	9	12			
VISCOSITY (Centistokes)								
V100	Viscosity at 100 C	16.52	15.69	15.04	16.55			
VISCOSITY (Centistokes)								
V40	Viscosity at 40 C	130.9	126.7	120.1	144.1			
CRAC	KLE TEST							
W	Water	N	N	N	N			
FUEL								
F	Fuel	N						
OIL CLEANLINESS								
		09-Oct-24	10-Sep-24	08-Aug-24	31-Jul-24			
PQI		_		_				
PQI	PQ Index	9	10	2	13			





NOTICE: This analysis is intended as an aid in predicting mechanical wear and is based upon the supplied information and the results presented in this report. All reported values are tested according to in-house test methods. The results are on an "as received" sample basis. The information supplied by the client is listed in the Sample Information panel of the above report. No guarantee, expressed or implied, is made against failure of this piece of equipment or component.